



RawMaterials
Connecting matters



Co-funded by the
European Union

Recovery of lithium from waste Li-ion batteries

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Wrocław University
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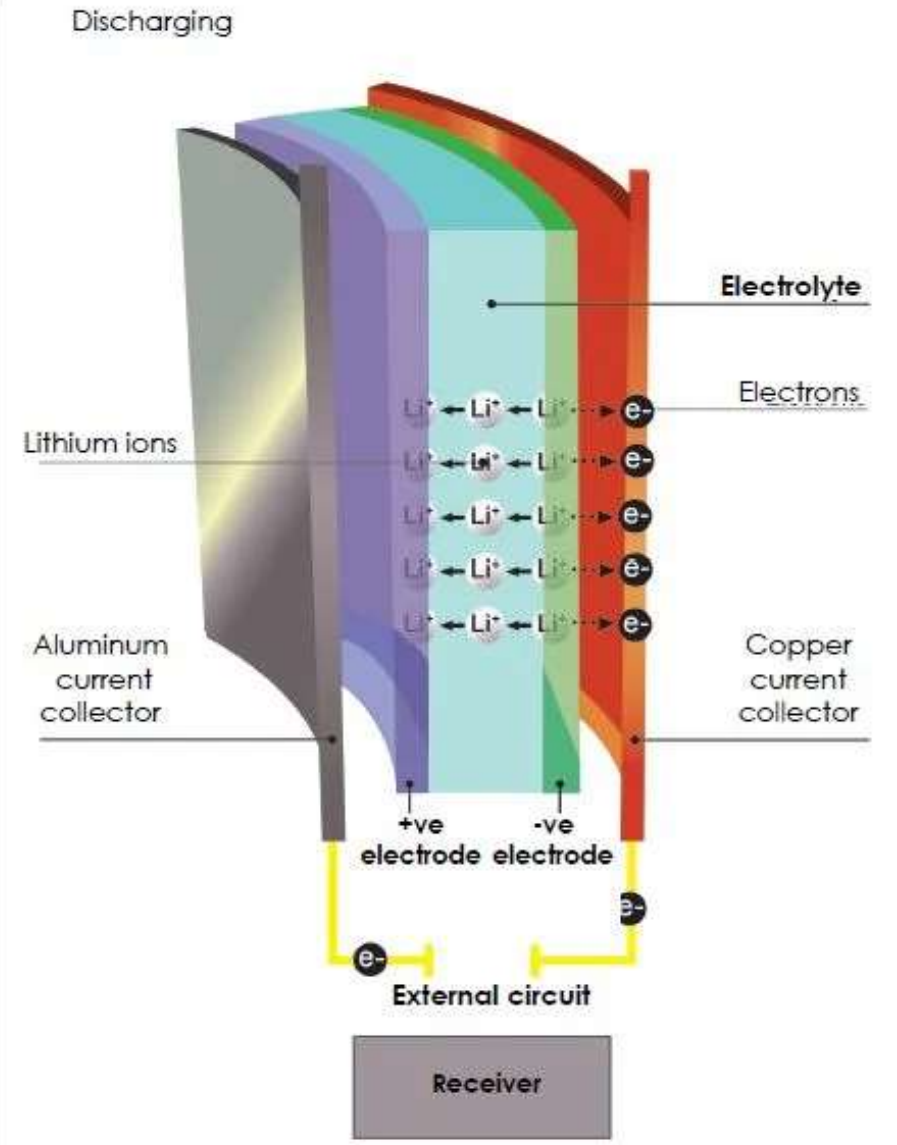
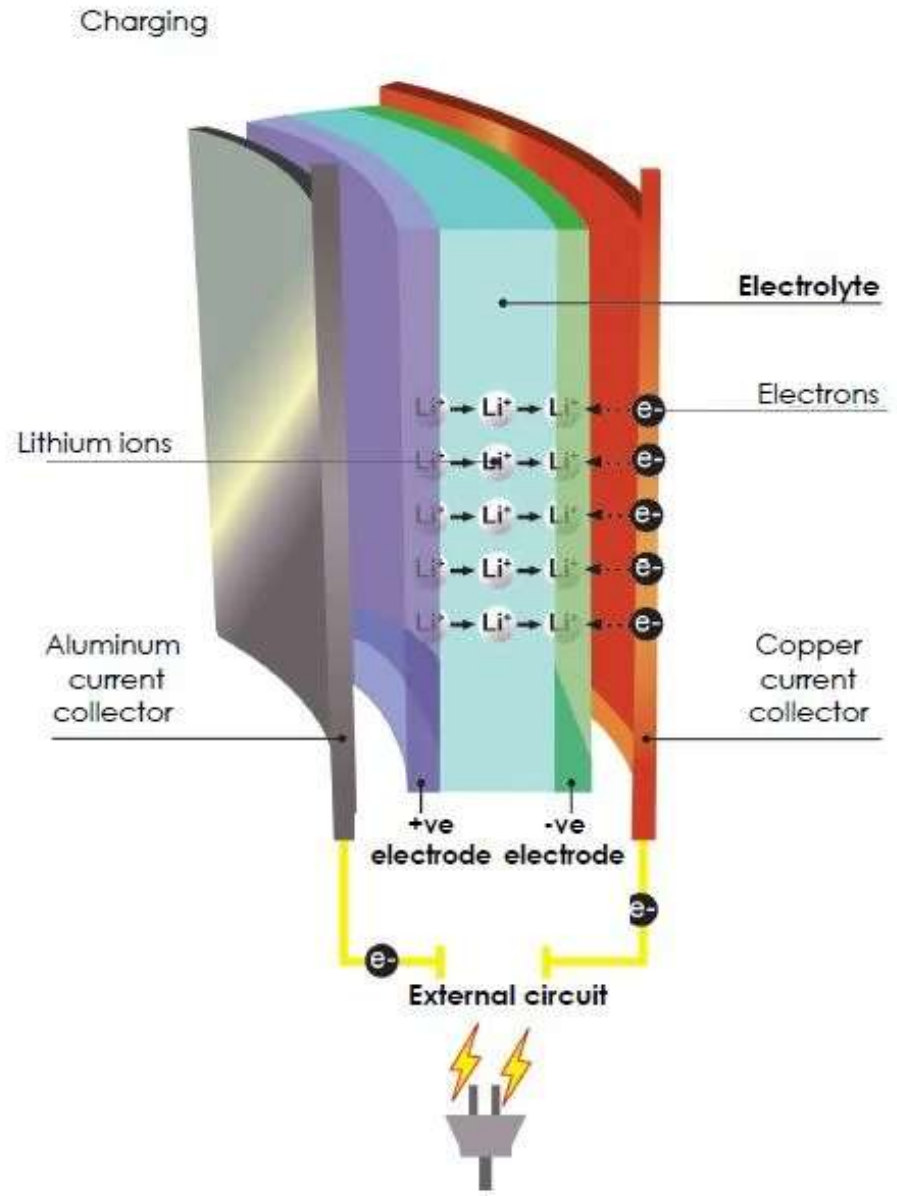
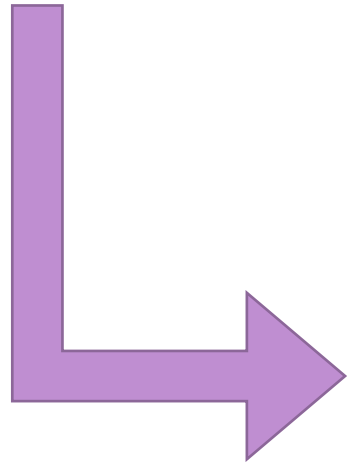


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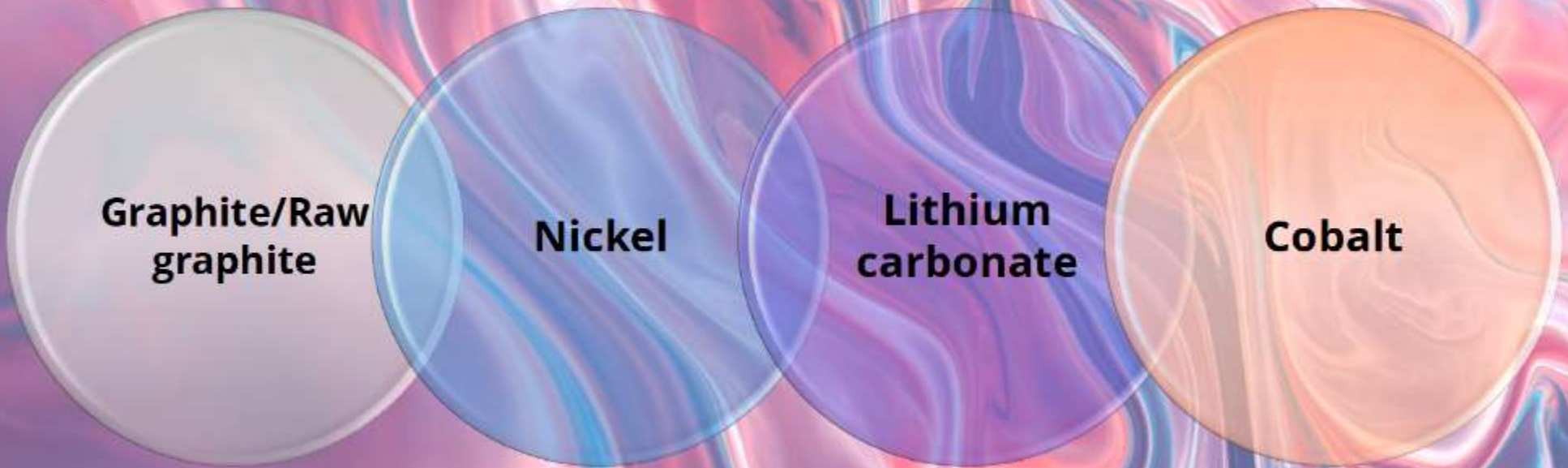


HOW A LITHIUM-ION CELL WORKS



Critical raw materials for battery tech

The cost of each raw material
(per tonne)

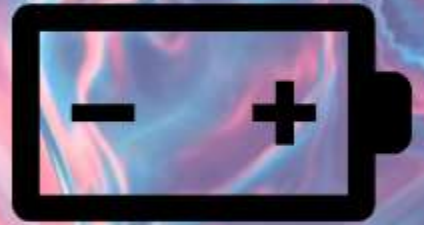


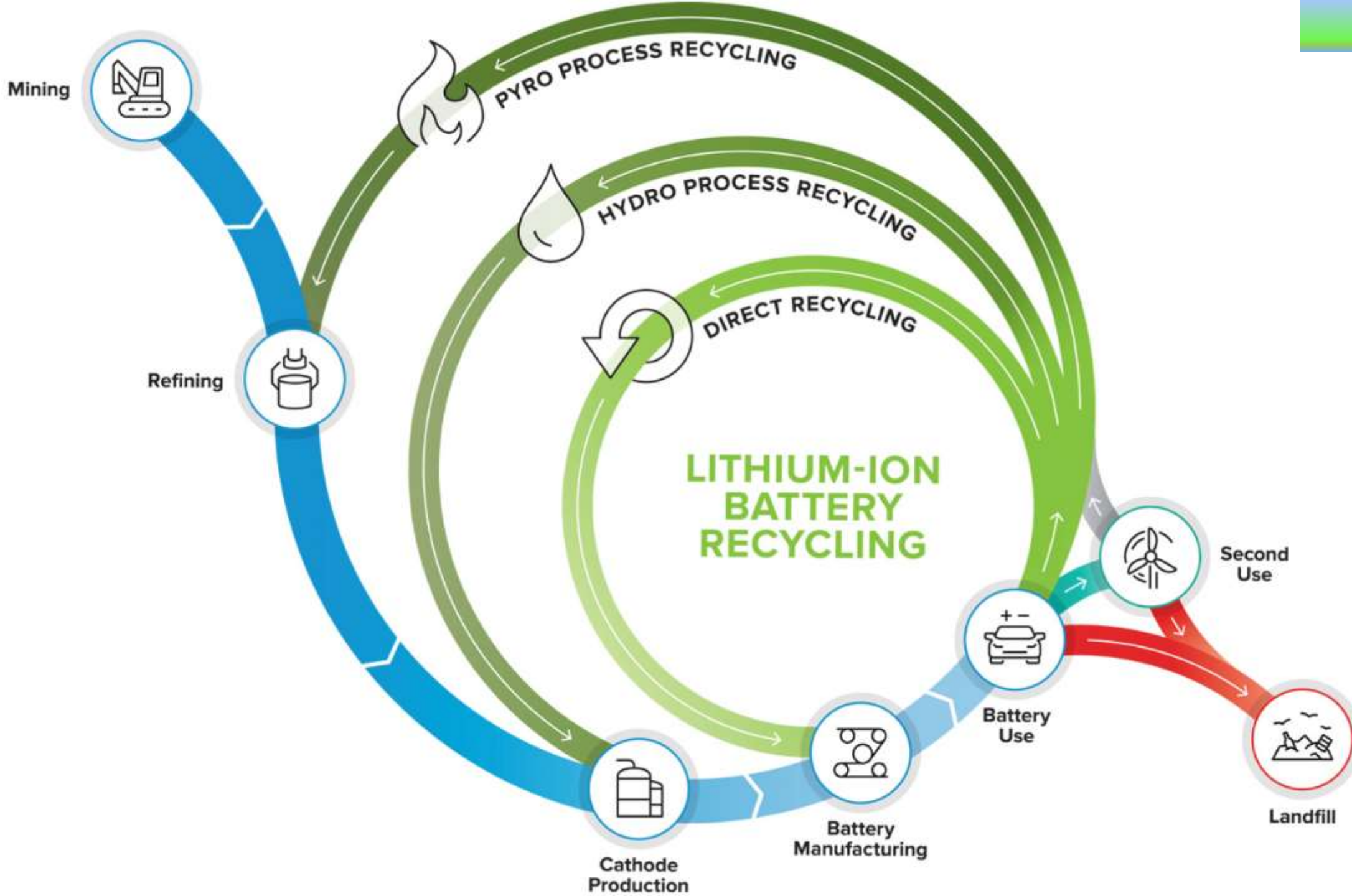
\$10,000/\$3,500

\$10,000

\$20,000 (China)
\$10,000 (other places)

\$27,000





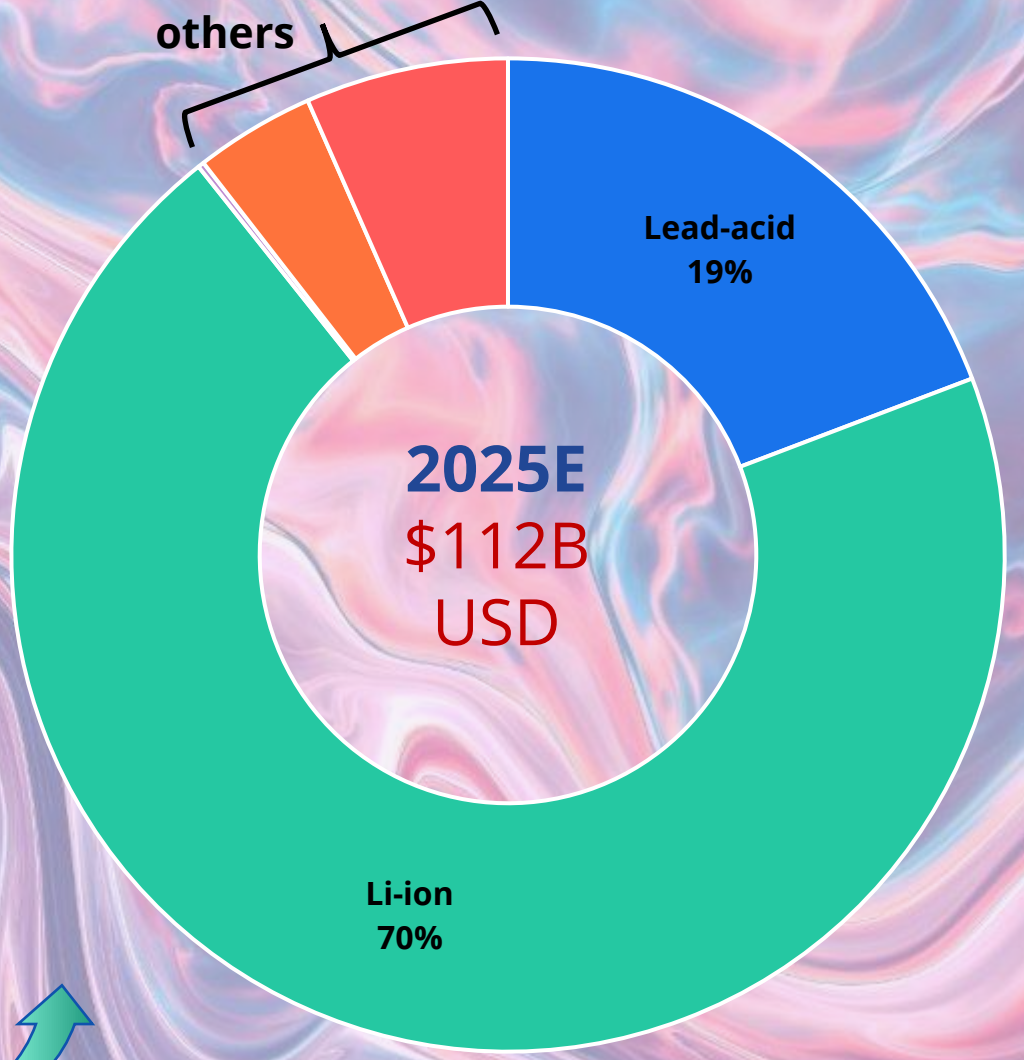
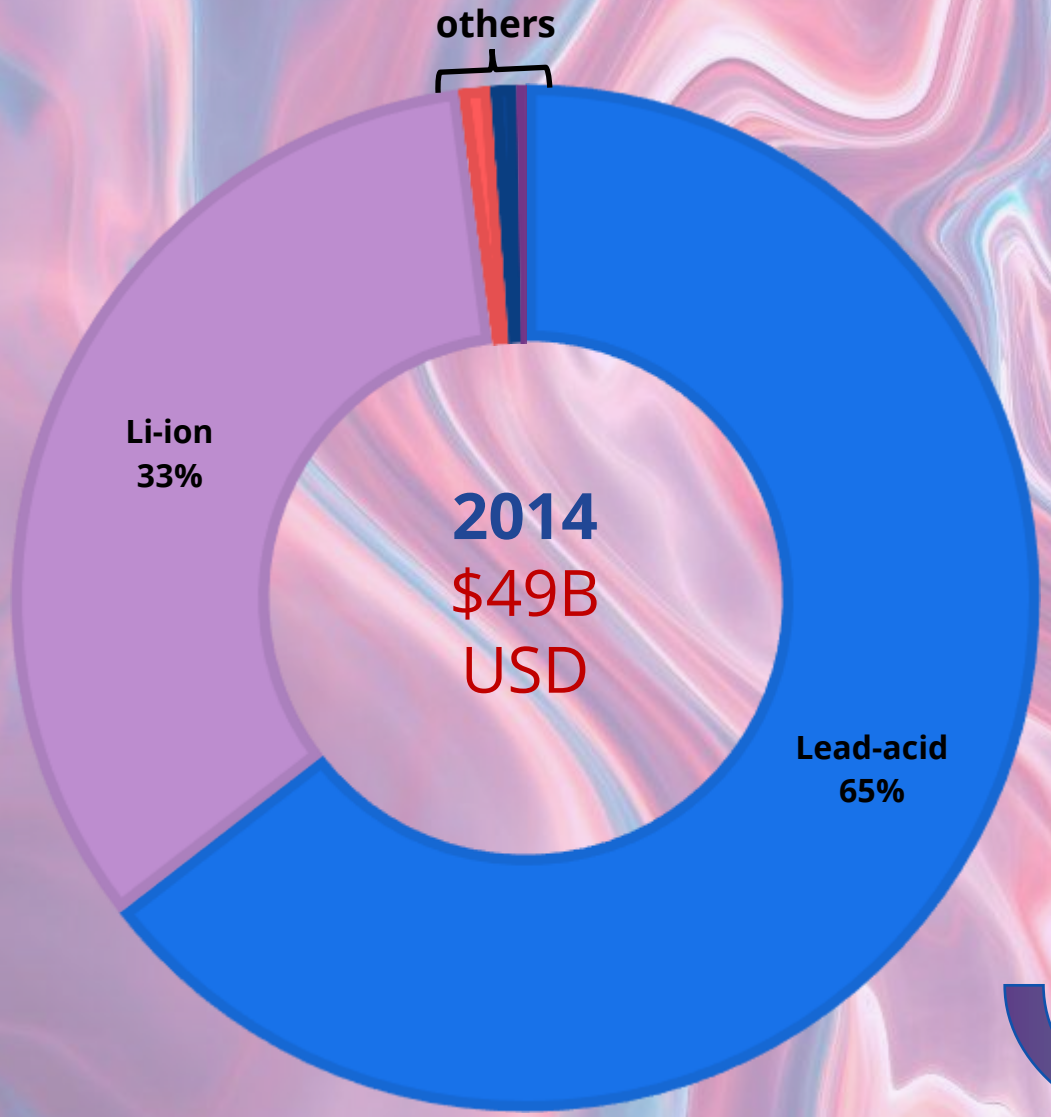
Recycling of used Li-ion batteries - current state

All current recycling technologies for used Li-ion cells are based on pyrometallurgical and / or hydrometallurgical methods.

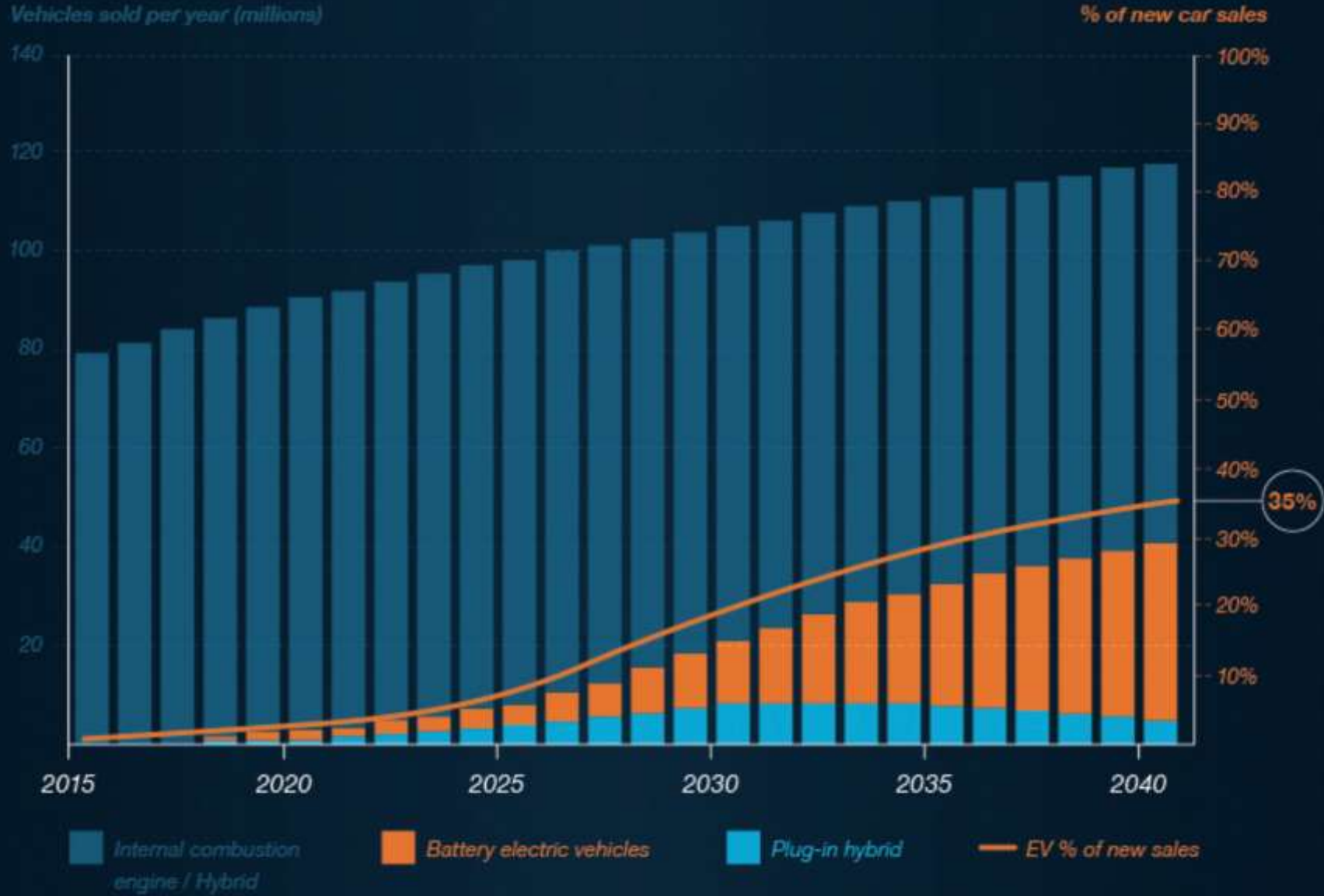


Source: <https://doi.org/10.1016/j.est.2021.102690>

A BATTERY MARKET

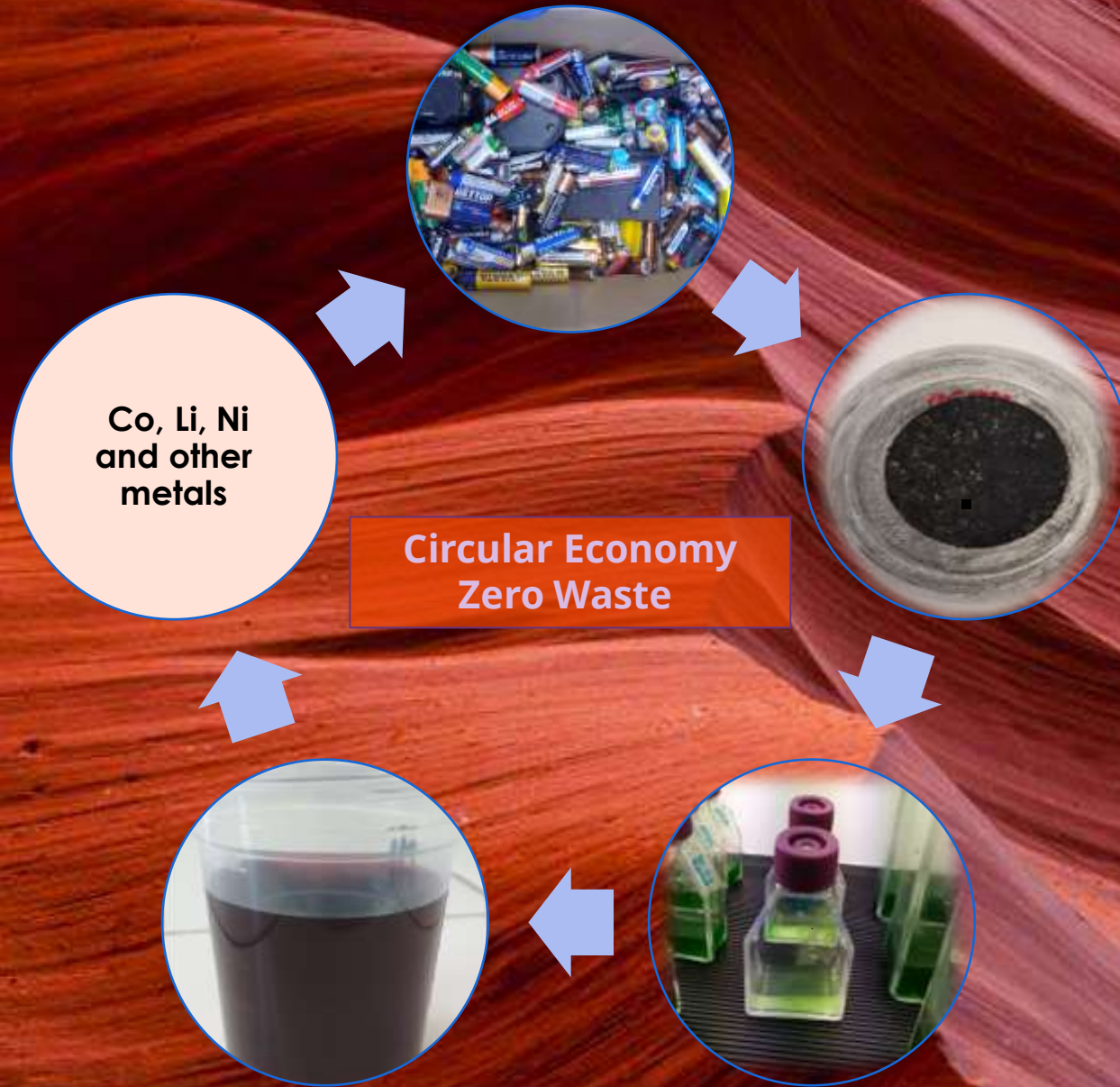


By 2040, it is estimated that **35%** of all global sales will be battery EVs



What are we proposing?

Critical raw materials closed-loop recovery
With innovative approach



By bioleaching based on geomicrobiology



The importance of geomicrobiology

**Bioleaching process
(extremophiles usage)**

**First step
Bacteria**



Acidithiobacillus thiooxidans
Photo credit: Khan et al., 2012

Second step

**Volcanic red microalgae
(different strains)**

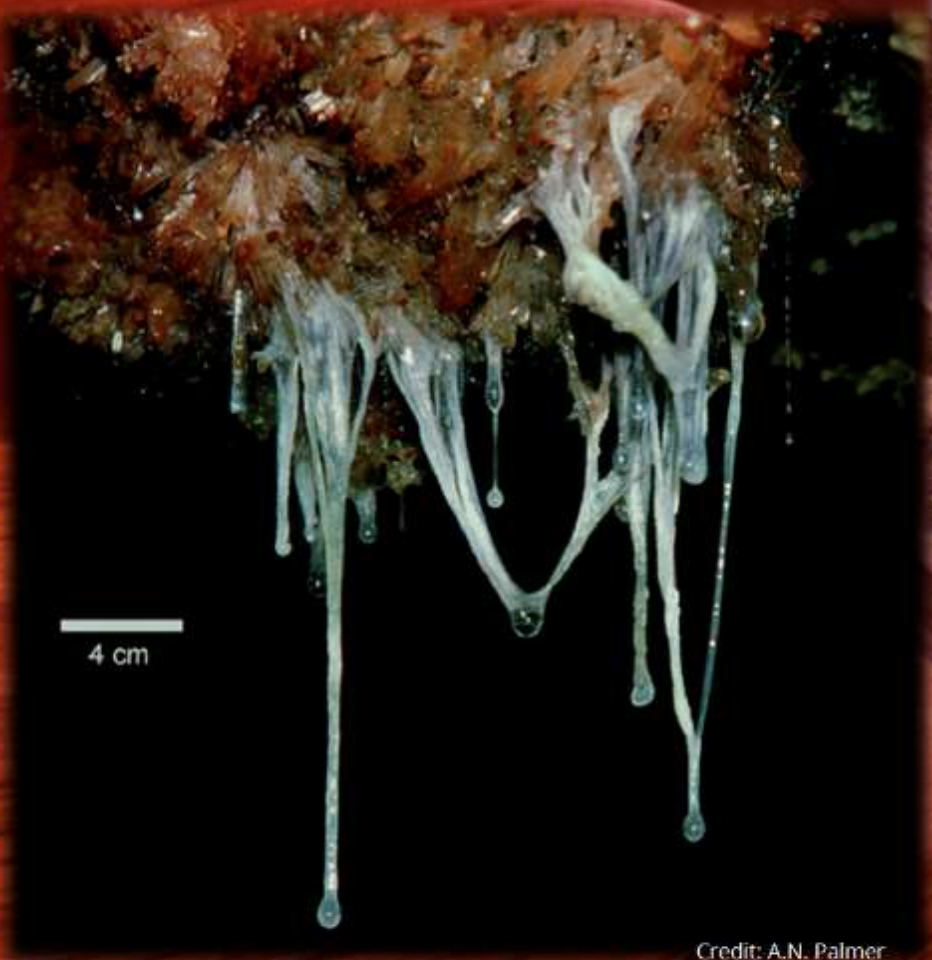


- Less harmful for the environment
- Method is based on natural geomicrobiological processes
- Possibility of simultaneous separation of metals with different properties thanks to the use of different microorganisms
- During the growth of microorganisms, continuous recovery takes place, depending on the rate of biomass production
- The reduction of the formation of secondary pollutants (including no toxic gas emissions) - a positive impact on environmental protection; high level of safety during the process

The natural habitats of used microorganisms

Volcanic areas - volcanic algae

Sulfur caves - bacteria

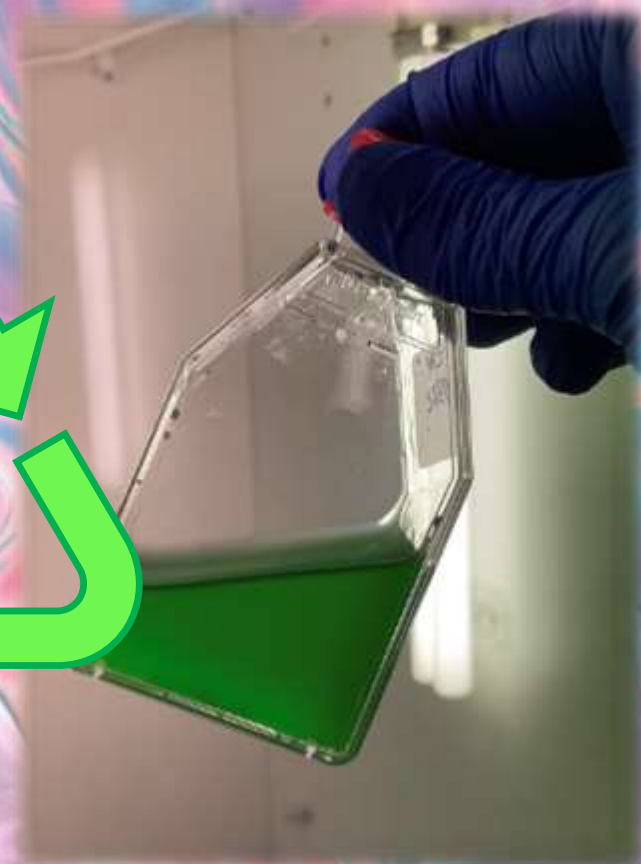


Natural biomates with biofilm



Su Yoon et al., 2006

Acidic environment (pH 0.05 - 4) | Temp. up to 56 °C | High concentrations of sulfur compounds, chlorides, heavy and transition metals as a: As, Pb, Cu, Ni, Cd, Zn, Hg, Cr



THANK YOU FOR YOUR ATTENTION !

“Microbes are doing things we didn't even know they could do 10 years ago.”